

TECHNICAL DATA SHEET

KI-145ATNBR PVC Compound

Description: KI-145ATNBR is formulated with a high quality resin with plasticizers, stabilizers and other additives. Special additives are added to make the compound.

Typical Properties:

Property	Unit	Test Method	<u>KI-145ATNBR</u>
Usage			Automotive Component
Sp. Gravity @27°C		ASTM - D – 792	1.38 ± 0.03
Hardness @27°C	Shore A	ASTM - D 2240	45 ± 5
Thermal Stability@200°C	Minutes	IS : 10810 (60)	≥ 60
Tensile Strength (TS) @27°C	MPa	IS : 10810 (7)	≥ 7.0
Elongation at Break (E.B) @27°C	%	IS : 10810 (7)	≥ 300
Volatile Loss @130° C for 3 hours	%	IS : 6719	≤1.00

* Test specimen made after milling the granules and then in compression molded at 160 °C for 10 min with 200kg / cm² hydraulic pressure

Processing:

KI-145ATNBR can be processed on any good injection molding designed for PVC at temperature in the range of 140°C-180°C. This is the guideline temperature range, actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing capacity. Preheating of granules at 70+/-5°C for 10 minutes is always advisable for better processing.

Packaging:

KI-145ATNBR is available in the form of free flowing pellets and supplied in bags with sealed double layer PE liner to prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

Storage:

Material should be store in moisture free cool & dry place.

Safety:

KI-145ATNBR is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product is sold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

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